



CERTIFICATION OF

VITRIFIED CLAY PIPE SYSTEMS

BENOR

This technical data sheet was printed on 2/04/2025.
The validity of this technical data sheet can be checked on
<http://extranet.copro.eu/>



TECHNICAL DATA SHEET

QUICK CODE	VERSION	VALIDITY
0001/0001	5.1 - 28/05/2024	CERTIFIED
CERTIFICATE HOLDER	PRODUCTION UNIT	CERTIFICATE NUMBER
STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	BENOR 001/95 Vitrified clay pipe systems

PRODUCT

OFFICIAL NAME	COMMERCIAL NAME
PIPES, FITTINGS AND JOINTS	VITRIFIED CLAY SOCKETED PIPES AND GA, GZ

CAPTION ON THE PRODUCT

BENOR
Production date
Production unit
EN 295-1
PTV 895-1
Nominal size (DN...)
Joint system
Crushing strength FN in kN/m
Bending moment resistance in kNm (if applicable)

APPLICATION

- | | | |
|--|---|---|
| <input checked="" type="checkbox"/> CCT/TB 2015 | <input checked="" type="checkbox"/> PTV 895-1 (3.0) | <input checked="" type="checkbox"/> EN 295-1 (2013) |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2017) | | |
| <input checked="" type="checkbox"/> SB 250 - versie 4.1 | | |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2021) | | |
| <input checked="" type="checkbox"/> SB 250 - versie 4.1 + errata | | |

This product was not checked according to the crossed-out reference documents or does not comply with them.

Use: Drains and sewers.

EXPLANATIONS (THIS DOES NOT COME UNDER SUPERVISION IN THE CONTEXT OF BENOR CERTIFICATION)

ATTENTION POINTS - TO BE CHECKED BY CUSTOMER (NOT LIMITED)

- * Is there a delivery note for each delivery?
- * Is there reference to the technical data sheet on the delivery document?
- * Does the technical data sheet code mentioned on the delivery note correspond with the code mentioned on the product?
- * Does the product meet the requirements from the tender?

FORM OF DELIVERY

EXTRA INFORMATION

- * In case vulcanized rubber sealing elements are supplied as separate components, they should be marked with reference to PTV 8681-1 and the classification for high chemical resistance.
- * Coupling materials such as polypropylene sleeve couplings should be marked with reference to PTV 895-1.
- * The KeraMat Lubricant shall be used for all vitrified clay joint systems.

Contact at

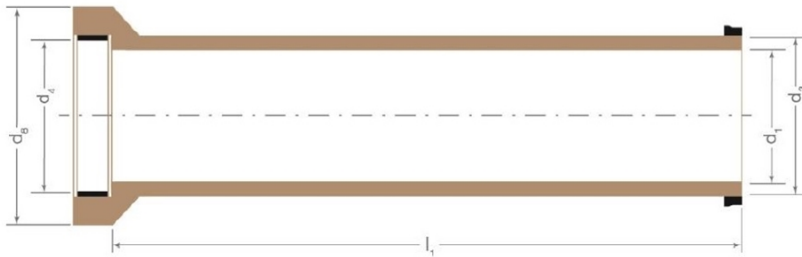
* **COPRO:** Koen Van Daele +32 2 468 00 95 koen.vandaele@copro.eu
* **Certificate holder:** René van Veldhoven +32 11 21 02 32 R.vanVeldhoven@steinzeug-keramo.com

PRODUCT CHARACTERISTICS

GENERAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Water absorption	PTV 895-1, Clause 3.4.2	%	-	-	6
Appearance	PTV 895-1, Clause 3.4.3		Glazed	-	-
DIMENSIONAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Internal diameter (*)	PTV 895-1, Clause 3.4.4	mm	See drawing	-	-
Length (*)	PTV 895-1, Clause 3.4.5	m	See drawing	-	-
Squareness of ends (*)	PTV 895-1, Clause 3.4.6	mm	See drawing	-	-
Deviation from straightness (*)	PTV 895-1, Clause 3.4.7	mm/m	See drawing	-	-
OTHER REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Crushing strength (*)	PTV 895-1, Clause 3.4.11	kN/m	See drawing	-	-
Bending tensile strength	PTV 895-1, Clause 3.4.12	N/mm ²	-	18	-
Bending moment resistance (*)	PTV 895-1, Clause 3.4.13	kNm	See drawing	-	-
Fatigue strength under cyclic load	PTV 895-1, Clause 3.4.15		Pass	-	-
Watertightness of pipes and junctions (*)	PTV 895-1, Clause 3.4.16		Pass	-	-
Chemical resistance (*)	PTV 895-1, Clause 3.4.17	%	-	-	0.15
Hydraulic roughness	PTV 895-1, Clause 3.4.18		Pass	-	-
Abrasion resistance	PTV 895-1, Clause 3.4.19	Class	AH	-	0.25
Airtightness (*)	PTV 895-1, Clause 3.4.20		Pass	-	-

Nominale diameter	Verbindings-systeem	Maten		Lengte	Maximale kromheid		Haaksheid uiteinden		Bodemgelijkheid		Kruindruk-weerstand	Sterkte-klasse	Weerstand bij buigmoment	Hoek-verdraaiing	
Nominal size	Joint system	Dimensions		Length	Maximum deviation from straightness		Squareness of ends		Continuity of invert in joint assemblies		Crushing strength	Strength class	Bending moment resistance	Angular deflection	
Diamètre nominal	Système d'assemblage	Dimension		Longueur	Flèche maximale		Équerrage des extrémités		Continuité du fil d'eau dans les assemblages		Résistance à l'écrasement	Classe de résistance	Résistance au moment de flexion	Déviation angulaire	
DN		binnenkant buis inner pipe intérieur tuyaux d ₁ mm	binnenkant mof inner socket intérieur du collet d ₄ mm	I ₁		Buis Pipe Tuyaux		GA GZ	Buis Pipe Tuyaux	GA GZ	mm	FN		kNm	mm/m
				Buis Pipe Tuyaux	GA GZ	200 cm	250 cm								
				cm	cm	mm	mm	mm	mm						
200	C	200 ± 5	260 ± 0,5 275 ± 0,5	200	60	8	10	2,4	≤ 6	≤ 4	40	200	≥ 12	100	
250		250 ± 6	317,5 ± 0,5 341,5 ± 0,5								48	240	≥ 14		
		300	300 ± 7								371,5 ± 0,5 398,5 ± 0,5	40	160		
			348 ± 7								433,5 ± 0,5	60	240		
350		398 ± 8	507,5 ± 0,5 515,5 ± 0,5	250	75	-	7,5	2,25	≤ 7		48	160	50		
									≤ 8		72	240			
									≤ 10		56	160			
≤ 12		64	200												
500		496 ± 9	605 ± 0,5 637 ± 0,5	-	-	-	-	≤ 10	60		120	-			
600		597 ± 12	720 ± 0,5 758 ± 0,5					≤ 12	80		160				
		696 ± 14	871 ± 0,5					≤ 14	57		95		120		
		796 ± 16	976 ± 0,5					≤ 16	96		160				

Buis verbindingssysteem C / Pipe jointing system C / Tuyaux système d'assemblage C



GA verbindingssysteem C / GA jointing system C / GA système d'assemblage C GZ verbindingssysteem C / GZ jointing system C / GZ système d'assemblage C



ATTESTATION

The BENOR certification of the product states that there is, on the basis of a periodic external supervision, a sufficient degree of confidence that the certificate holder is in a position to continuously guarantee the conformity of the product as specified in the reference documents and TRA 95 BENOR (3.0). This datasheet contains the performance characteristics specified by the manufacturer. The datasheet is verified by the certification body. The certificate holder declares that the product supplier/delivered by it conforms to the datasheet as set out on the delivery note.

By making it available digitally, the producer declares that he agrees with this sheet

Name: René van Veldhoven
Date: 22/01/2024

COPRO

Name: Koen Van Daele

Date: 22/01/2024

Signature:



COPRO NPO - Z.1 Researchpark - Kranenberg 190 - B-1731
Zellik